

WHAT IS CLAIMED IS:

1. A foamed thermoplastic resin article formed by integrally laminating a skin material and a thermoplastic resin foamed base material while forming the same,

wherein the thermoplastic resin foamed base material is composed of a foamed core layer, a skin layer of the skin material side and a skin layer of the backside, and when thickness of the skin layer of the skin material side is defined as A, and thickness of the skin layer of the backside is defined as B, the A and B satisfy the relationship of  $A < B$ .

2. The foamed thermoplastic resin article according to claim 1, wherein the skin material has a cushion layer having a compressive modulus of elasticity of not more than 0.3 MPa on the backside.

3. The foamed thermoplastic resin article according to claim 1, wherein the relationship between the thickness A of the skin layer of the skin material side and the thickness B of the skin layer of the backside is  $A \leq 0.8B$ .

4. The foamed thermoplastic resin article according to claim 1, wherein the thickness A of the skin layer of the skin side is not more than 1 mm.

5. The foamed thermoplastic resin article according to any one of claims 1 to 4, wherein thermoplastic resin is a polyolefine-based resin.

6. The foamed thermoplastic resin article according to any one of claims 1 to 4, wherein the thermoplastic resin is a polypropylene-based resin having a melt flow rate (MFR) value of not less than 15 (g/10 min).